

Conversion Table (Set Ring Color Code):

SIZE		SIZE		SIZE		SIZE		SIZE	
mm / wire no.	inch	mm / wire no.	inch	mm / wire no.	inch	mm / wire no.	inch	mm / wire no.	inch
0.10mm	.0039	0.85mm	.0335	2.15mm	.0846	3.60mm	.1417	5.00mm	.1968
0.13mm	.0050	65	.0350	44	.0860	3.65mm	.1437	5.05mm	.1988
0.15mm	.0059	0.90mm	.0354	2.20mm	.0866	27	.1440	8	.1990
97	.0059	64	.0360	2.25mm	.0886	3.70mm	.1457	5.10mm	.2008
96	.0063	63	.0370	43	.0890	26	.1470	7	.2010
95	.0067	0.95mm	.0374	2.30mm	.0906	3.75mm	.1476	5.15mm	.2028
94	.0071	62	.0380	2.35mm	.0925	25	.1495	13/64	.2031
93	.0075	61	.0390	42	.0935	3.80mm	.1496	6	.2040
92	.0079	1.00mm	.0394	3/32	.0938	3.85mm	.1516	5.20mm	.2047
0.20mm	.0079	60	.0400	2.40mm	.0945	24	.1520	5	.2055
91	.0083	59	.0410	41	.0960	3.90mm	.1535	5.25mm	.2067
90	.0087	1.05mm	.0413	2.45mm	.0965	23	.1540	5.30mm	.2087
89	.0091	58	.0420	40	.0980	3.95mm	.1555	4	.2090
88	.0095	57	.0430	2.50mm	.0984	5/32	.1562	5.35mm	.2106
0.25mm	.0098	1.10mm	.0433	39	.0995	22	.1570	5.40mm	.2126
87	.0100	1.15mm	.0453	2.55mm	.1004	4.00mm	.1575	3	.2130
86	.0105	56	.0465	38	.1015	21	.1590	5.45mm	.2146
85	.0110	3/64	.0469	2.60mm	.1024	4.05mm	.1594	5.50mm	.2165
84	.0115	1.20mm	.0472	37	.1040	20	.1610	5.55mm	.2185
0.30mm	.0118	1.25mm	.0492	2.65mm	.1043	4.10mm	.1614	7/32	.2188
83	.0120	1.30mm	.0512	2.70mm	.1063	4.15mm	.1634	5.60mm	.2205
82	.0125	55	.0520	36	.1065	4.20mm	.1654	2	.2210
81	.0130	1.35mm	.0531	2.75mm	.1083	19	.1660	5.65mm	.2224
80	.0135	54	.0550	7/64	.1094	4.25mm	.1673	5.70mm	.2244
0.35mm	.0138	1.40mm	.0551	35	.1100	4.30mm	.1693	5.75mm	.2264
79	.0145	1.45mm	.0571	2.80mm	.1102	18	.1695	1	.2280
1/64	.0156	1.50mm	.0591	34	.1110	4.35mm	.1713	5.80mm	.2283
0.40mm	.0158	53	.0595	2.85mm	.1122	11/64	.1719	5.85mm	.2302
78	.0160	1.55mm	.0610	33	.1130	17	.1730	5.90mm	.2323
0.45mm	.0177	1/16	.0625	2.90mm	.1142	4.40mm	.1732	A	.2340
77	.0180	1.60mm	.0630	32	.1160	4.45mm	.1752	5.95mm	.2343
0.50mm	.0197	52	.0635	2.95mm	.1161	16	.1770	15/64	.2344
76	.0200	1.65mm	.0650	3.00mm	.1181	4.50mm	.1772	6.00mm	.2362
75	.0210	1.70mm	.0669	31	.1200	4.55mm	.1791	B	.2380
0.55mm	.0217	51	.0670	3.05mm	.1201	15	.1800	6.05mm	.2382
74	.0225	1.75mm	.0689	3.10mm	.1220	4.60mm	.1811	6.10mm	.2402
0.60mm	.0236	50	.0700	3.15mm	.1240	14	.1820	C	.2420
73	.0240	1.80mm	.0709	1/8	.1250	4.65mm	.1831	6.15mm	.2421
72	.0250	1.85mm	.0728	3.20mm	.1260	13	.1850	6.20mm	.2441
0.65mm	.0256	49	.0730	3.25mm	.1280	4.70mm	.1850	D	.2460
71	.0260	1.90mm	.0748	30	.1285	4.75mm	.1870	6.25mm	.2461
0.70mm	.0276	48	.0760	3.30mm	.1299	3/16	.1875	6.30mm	.2480
70	.0280	1.95mm	.0768	3.35mm	.1319	4.80mm	.1890	6.35mm	.2500
69	.0292	5/64	.0781	3.40mm	.1339	12	.1890	E	.2500
0.75mm	.0295	47	.0785	3.45mm	.1358	4.85mm	.1909	1/4	.2500
68	.0310	2.00mm	.0787	29	.1360	11	.1910	6.40mm	.2520
1/32	.0312	2.05mm	.0807	3.50mm	.1378	4.90mm	.1929	6.50mm	.2559
0.80mm	.0315	46	.0810	3.55mm	.1398	10	.1935	F	.2570
67	.0320	45	.0820	28	.1405	4.95mm	.1949		
66	.0330	2.10mm	.0827	9/64	.1406	9	.1960		

